

1 **SEAT TRACK ASSEMBLY AND METHOD OF MANUFACTURE**

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3 Abstract of the Disclosure

4 A seat track assembly for an automotive seat positioner mechanism includes a
5 threaded spindle fixed at one end to a lower track and a mating nut in a gear case on the spindle
6 mounted to an upper track by a bracket attached thereto. The bracket is stabilized against crash
7 forces by interfit portions on the bracket and side walls of the upper track. The spindle is directly
8 attached to the lower track by fasteners passed through a flattened end of the spindle and a
9 bottom wall of the lower track.